

HPL FOR DOORS

DUROPAL HPL
STOCK PROGRAMME
2025-2028



MADE IN GERMANY

**MAKE
YOUR
VISIONS
WORK.**
NATURALLY
SUSTAINABLE

SUSTAINABLE ENGINEERED WOOD MATERIALS FOR NEW AND EXISTING BUILDINGS

You'll always find a stylish, functional solution from Pfleiderer. Use our wide product portfolio to perfectly realise your ideas. From furniture fabrication and interior design to structural construction elements!

MAKE YOUR VISIONS WORK.
NATURALLY SUSTAINABLE

HPL FOR DOORS AVAILABLE IN A RANGE OF EXTRA-WIDE SIZES

Door manufacturers and joiners know that the material formats are crucial. Pfleiderer's HPL for doors stock range meets the requirements of our partners: our door decors are quickly and reliably available in the standard door sizes.

DUROPAL HPL

High-pressure laminates in a wide range of selected DST system finish and texture combinations on DecoBoard products. The entire Design Collection is available from stock. Minimum offcut thanks to a range of formats from standard to non-standard widths, making it ideal for door construction.

DUROPAL SOLIDCOLOR

The laminate SolidColor is coloured throughout, which makes it possible to realise contemporary and monochrome designs completely without visible edges. Also available in the product version SolidColor XTreme with anti-fingerprint effect!

XTREME PRODUCTS

Supermatt XTreme products with anti-fingerprint effect available from stock:
Duropal XTreme
Duropal XTreme Touch
Duropal SolidColor XTreme
Duropal XTreme plus



Simply scan the decor QR code to view all details.

All of the decors in the Design Collection are available in the DST system as a direct coating, as HPL, and mostly all as HPL in door format.



100%

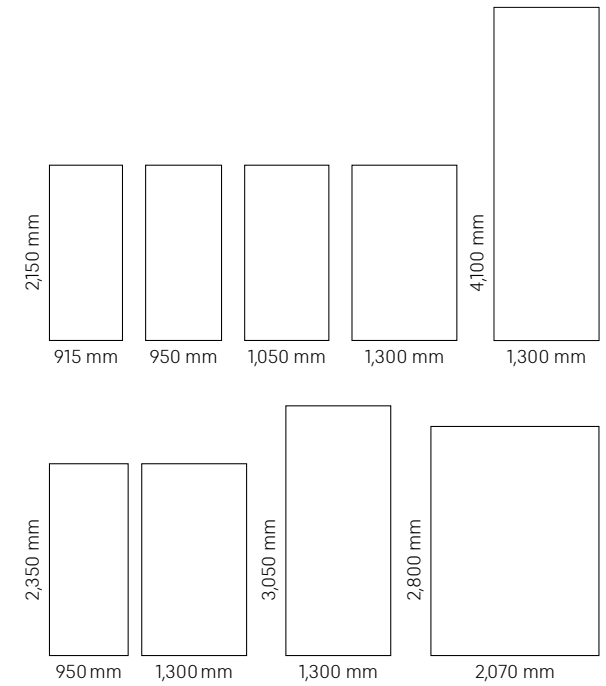
recycled wood content
biogenic glue
OrganicGlue healthier living environment

The majority of the DST-Express Collection are available as OrganicBoard Pure P2; all variants of the Design Collection are also available as Duropal Element Organic Pure P2 in the fast delivery programme.

DOOR FORMATS

All door decors available in the following sizes:

Length	Width	Thickness
2,150	915 / 950 / 1,050 / 1,300	0.8
2,350	950 / 1,300	0.8
2,800	2,070	0.8
3,050	1,300	0.8
4,000	1,300	0.8



For details, refer to the table on the back.

- Individual HPL lengths between 2,050 and 5,300 mm and other HPL thickness sizes (including 2.0 mm) available on request.
- Matching decorative panels and HPL bonded boards are available in the DST system, the Pfleiderer decor and texture combination.
- Selected decors available as Duropal XTreme, Duropal XTreme Touch, Duropal XTreme plus, Duropal SolidColor XTreme and PrimeBoard XTreme.

EXTRA PROTECTION WITH microPLUS®:

- On request, all decors are also available with the antimicrobial and antiviral surface of the Duropal microPLUS® product
- Antimicrobial effect after only 7 hours
- Antiviral effect after 24 hours*

* against enveloped viruses, in accordance with ISO 21702: 2019

In addition to Duropal HPL, Duropal XTreme, Duropal XTreme Touch and Duropal XTreme plus are also certified with the "Blue Angel" eco-label.



www.blauer-engel.de/uz76

XTREME PRODUCTS

SUPERMATT PRODUCTS WITH ANTI-FINGERPRINT EFFECT

1

VERTICAL SURFACES

Wall coverings, frontal

PrimeBoard XTreme
Duopal XTreme
Duopal XTreme Touch

2

HORIZONTAL SURFACES

Storage compartments, shelving

Duopal XTreme
Duopal XTreme Touch
Duopal SolidColor XTreme

**HIGHLY STRESSED,
HORIZONTAL SURFACES**

Counters, bar, work surfaces

Duopal XTreme plus
Duopal Compact XTreme plus

3

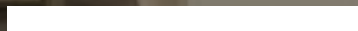
Application / highly stressed

vertical

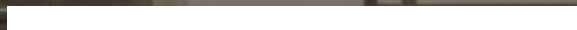
horizontal

highly stressed horizontally

PrimeBoard XTreme SuperMatt (XTSM)



Duopal XTreme (XMSM)



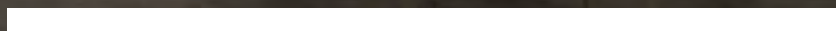
Duopal XTreme Touch (XMRT / XMVO)



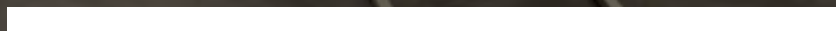
Duopal SolidColor XTreme (XMSM)



Duopal XTreme plus (XPSM)



Duopal Compact XTreme plus (XPSM)



SUSTAINABILITY



WE ARE COMMITTED TO THE UNITED NATIONS GLOBAL COMPACT

Those who rely on wood as a raw material rightly expect an environmentally conscious “green” material. At Pfliederer we want to do full justice to this commodity, therefore we have been offering an extensive range of low-emission and environmentally friendly products for many years. Sustainability – in addition to ecological, social and economic aspects – as well as the careful use of natural resources are permanent pillars of our corporate philosophy. Consistent circular economy and wood recycling at the highest technological level as well as independent evaluation of our procurement, production and logistics processes ensure that we optimally harmonise qualitative and ecological requirements ensuring that we offer customers the best possible service, manufacturing and logistics processes as well as a corporate culture of accountability. We ensure that you can use our products with a clear conscience and recommend them to your customers.

CORPORATE LEVEL



PRODUCT LEVEL



BUILDING CERTIFICATES



Learn more about our sustainability strategy:
pfliederer.com/sustainability

HPL FOR DOORS



HPL Duropal HPL

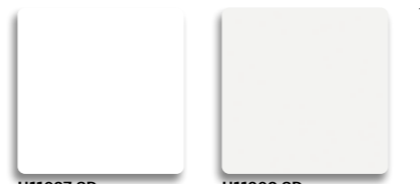
Decorative high-pressure laminate in postforming quality.

OVER THE RAINBOW CHROMATIC PLAIN SHADES

						1
						2
						3
						4
						5
						6
						7
A	B	C	D	E	F	

						1
						2
						3
						4
						5
						6
						7
G	H	I	J	K	L	

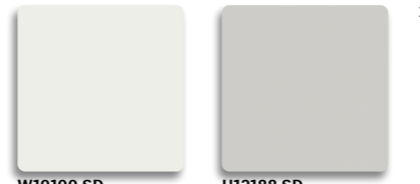
STORMY WEATHER
NEUTRAL PLAIN SHADES



U11027 SD
Icy White

U11209 SD
Royal White

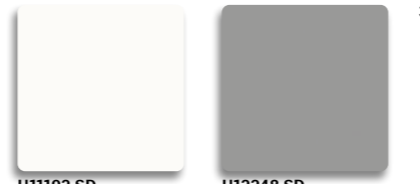
1



W10100 SD
Interior White

U12188 SD
Light Grey

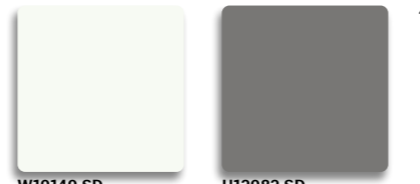
2



U11102 SD
Chalk

U12248 SD
Signal Grey

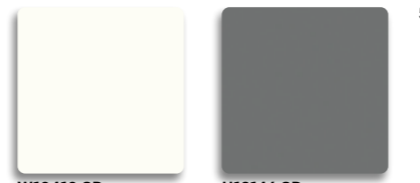
3



W10140 SD
Frontal White

U12082 SD
Greyhound

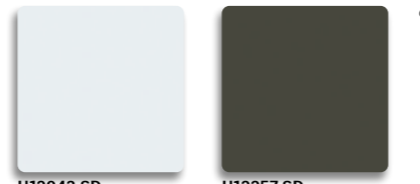
4



W10410 SD
Opaque White

U12146 SD
Shadow

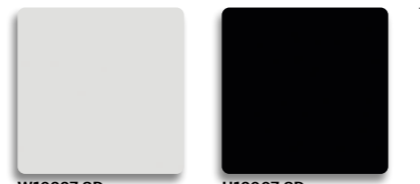
5



U12043 SD
Glacier Blue

U12257 SD
Graphite

6



W10227 SD
Silk White

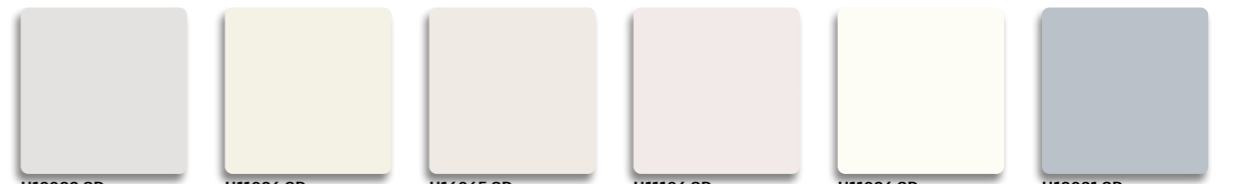
U12007 SD
Graphite Black

7



U12011 SD
Vulcano

8



U12083 SD
Alabaster

U11036 SD
Alpine White

U16065 SD
Swan

U11106 SD
Powder White

U11026 SD
Crystal White

U18031 SD
Gull

1



U12204 SD
Manhattan

U11523 SD
Ivory

U11552 SD
Moon Grey

U17509 SD
Hollyhock

U11525 SD
Office White

U12009 SD
Silver Grey

2



U12115 SD
Platinum Grey

U15331 SD
Beige Grey

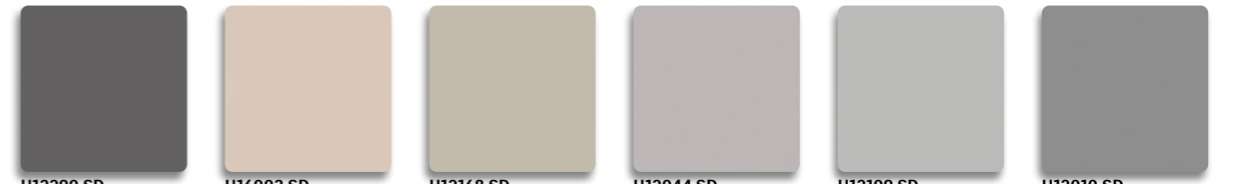
U12131 SD
Titanium Grey

U12081 SD
Whisper

U11500 SD
Grey White

U12080 SD
Thunder

3



U12290 SD
Anthracite Grey

U16003 SD
Sand Beige

U12168 SD
Cashmere

U12044 SD
Dolphin Grey

U12109 SD
Montana Grey

U12100 SD
Platinum Grey

4



U12018 SD
Basalt Grey

U16001 SD
Sand Greige

U12002 SD
Congo

U16000 SD
Truffle Grey

U12074 SD
Mud

U18042 SD
Blue Shadow

5



U12986 SD
Grey

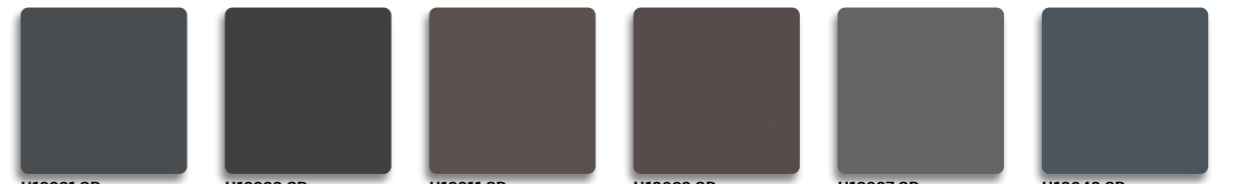
U12090 SD
Bora Grey

U12091 SD
Sharky Grey

U19024 SD
Reed Green

U18044 SD
Smoke

6



U12231 SD
Slate Grey

U12233 SD
Metallic Black

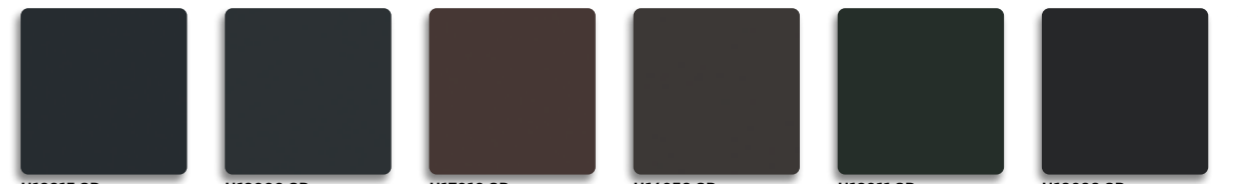
U12211 SD
Lava

U12092 SD
Zonda Grey

U19027 SD
Herb

U18043 SD
Poseidon

7



U12215 SD
Anthracite

U12000 SD
Volcanic Black

U17010 SD
Terra Brown

U16058 SD
Be Rooted!

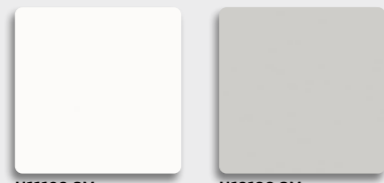
U19011 SD
Black Green

U18028 SD
Black Blue

8

DUROPAL SOLIDCOLOR

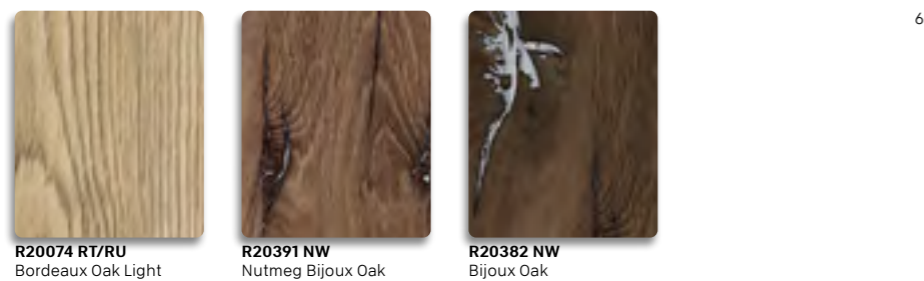
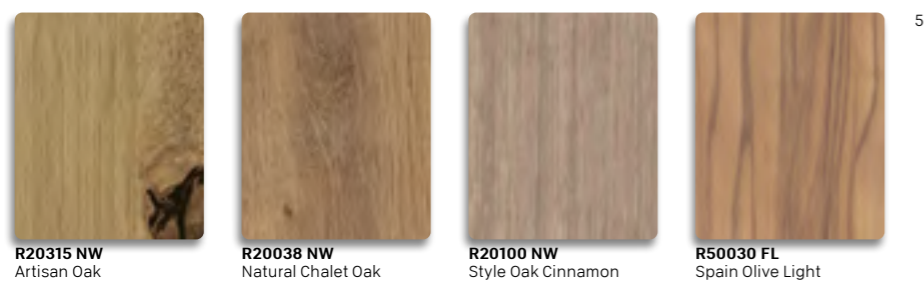
The laminate SolidColor is coloured throughout, which makes it possible to realise contemporary and monochrome designs completely without visible edges. Also available in the product version SolidColor XTreme with anti-fingerprint effect!



U11102 SM
Chalk

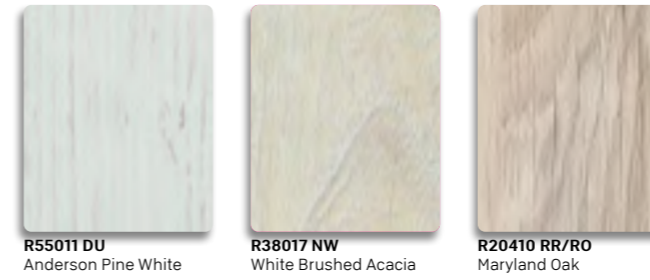
U12188 SM
Light Grey

SUMMERTIME
NATURAL WOODS



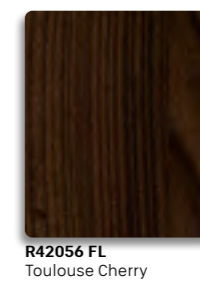
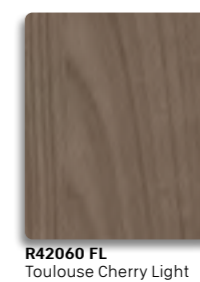
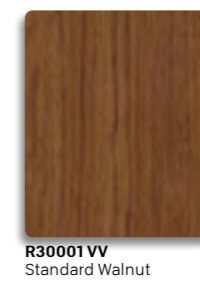
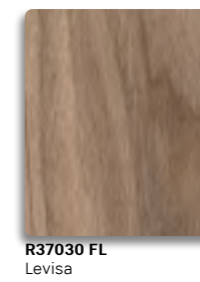
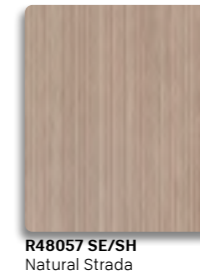
AA AB AC AD

BEYOND THE SEA
NORDIC WOODS



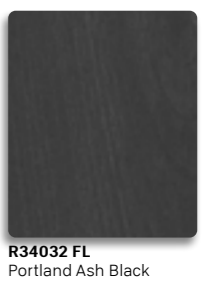
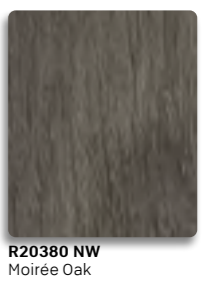
AE AF AG

TEA FOR TWO
TRADITIONAL
REDDISH WOODS



AH

BLACK COFFEE
BLACK AND
WHITE WOODS



AI

AS TIME GOES BY
GREY AGED WOODS



R20128 RT/RU
Sonoma Oak Light



R20039 RT/RU
Grey Sonoma Oak



R20006 RT/RU
Sonoma Oak



R20409 RR/RO
Artisan Oak Grey



R20027 RT/RU
Pale Lancelot Oak



R20064 NW
Grey Mountain Oak



R20286 NW
Italian Oak



R20031 RT/RU
Truffle Sonoma Oak



R37017 RR/RO
Salisbury Elm Grey



R55089 DU
Oregon Pine



R20351 NW
Flamed Wood

AJ



R55004 DU
Ponderosa Pine

AK

PIANOMAN
CLASSIC DARK WOODS



R50095 NW
Laos Teak

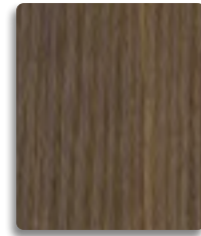


R20456 RR/RO
Balvenie Oak Tobacco



R30011 NW
Madison Walnut

1



R20234 NW
Dark Springfield Oak



R38000 NW
Chestnut



R30013 NW
Altamira Walnut Dark

2



R55087 DU
Valetta Pine

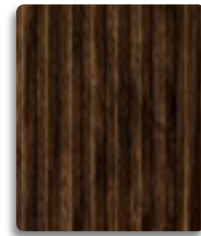


R20020 RR/RO
Mocha Piemont Oak



R30159 NW
Preston

3



R30157 NW
Caletta



R20065 NW
Dark Mountain Oak



R30135 NW
Okapi Walnut

4



R20404 NW
Dark Aberdeen



R20033 NW
Dark Oak



R30021 FL
Milano Walnut

5



R50004 RT/RU
Natural Sangha Wenge

AL



R34024 FL
Portland Ash Dark

AM



R30158 FL
Noce Giovanelli

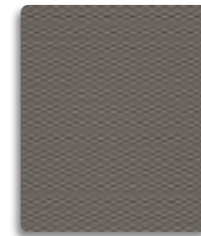
AN

6

CATCH OF THE DAY
MATERIAL DECORS



F79030 SD
Diva



F76184 SD
Silver Mesh

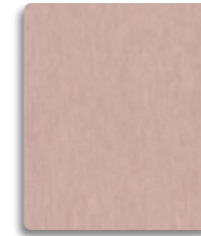


F79028 SD
Bronze Piquée



F76044 CA/CE
Bellato Grey

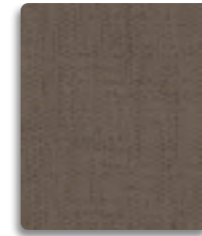
1



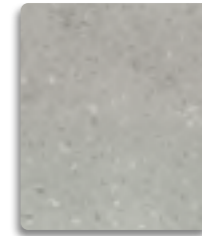
F76172 SE/SH
Alux Rosé



F76112 SE/SH
Inox Grey

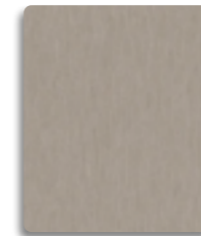


F76185 SD
Bronze Mesh



S68036 CA/CE
Cento

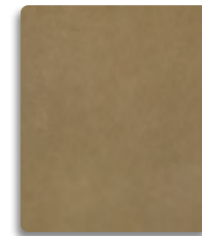
2



F76160 SE/SH
Alux Champagne



F76158 SE/SH
Alux Gold

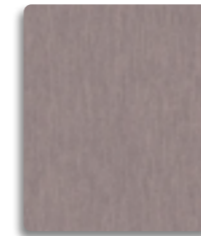


F76110 SD
Kito Bronze



F79031 SD
Jungle Blue

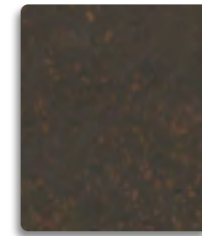
3



F76171 SE/SH
Alux Violet



F76159 SE/SH
Alux Caviar

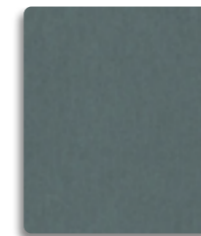


F76146 CA/CE
Terrazzo Bronze

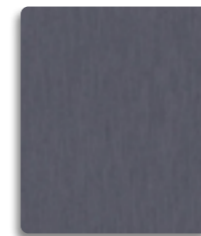


S60036 CA/CE
Classic Concrete

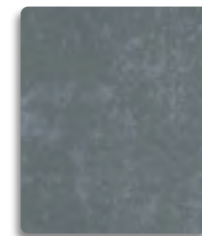
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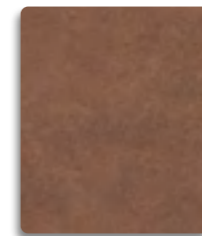
F76186 SE/SH
Dark Green Alux



F76183 SE/SH
Dark Blue Alux

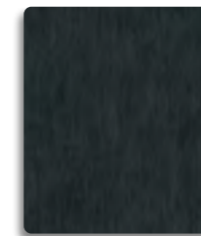


F76113 SD
Metex Silver



F76142 CA/CE
Terracotta

5



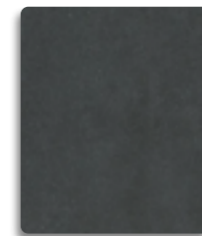
F76141 SE/SH
Alux Black

AO



F79934 CA/CE
Ferro Black

AP



F76111 SD
Kito Steel

AQ



F76001 CA/CE
Loftec

AR

6

Our selection of stone
decors can be found in the
table on the back.

XTREME PRODUCTS

XTOUCH DUROPAL XTREME TOUCH

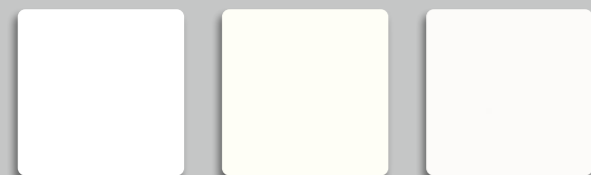
Duropol XTreme Touch combines the high quality properties of Duropol XTreme with a natural-looking stone or wood texture for vertical and especially horizontal applications.



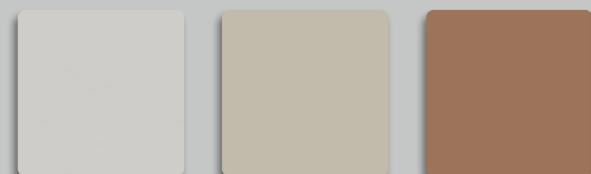
X DUROPAL XTREME



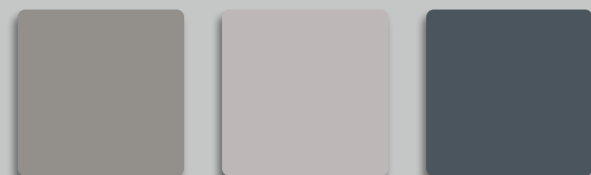
Extremely matt appearance meets high durability. The high-pressure laminate for sophisticated ideas – postformable, easy to clean and resistant to fingerprints and traces of grease.



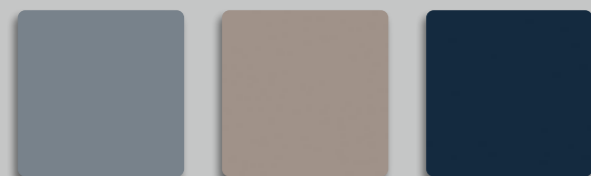
U11027 XMSM Icy White
U11026 XMSM Crystal White
U11102 XMSM Chalk



U12188 XMSM Light Grey
U12168 XMSM Cashmere
U16068 XMSM Hazel



U12115 XMSM Platinum Grey
U12044 XMSM Dolphin Grey
U18043 XMSM Poseidon



U18042 XMSM Blue Shadow
U16001 XMSM Sand Greige
U18004 XMSM Dark Blue



U12290 XMSM Anthracite Grey
U12257 XMSM Graphite
U18074 XMSM Atlantic
U19024 XMSM Reed Green



U12986 XMSM Grey
U16058 XMSM Be rooted!
U18006 XMSM Skagerrak
U19027 XMSM Herb



U12233 XMSM Metallic Black
U12000 XMSM Volcanic Black
U18501 XMSM Fjord
U19008 XMSM Labrador

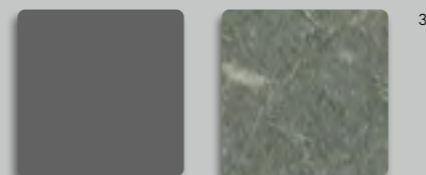
AS AT AU AV



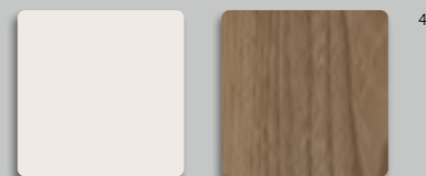
F76142 XMVO Terracotta
F76146 XMVO Terrazzo Bronze



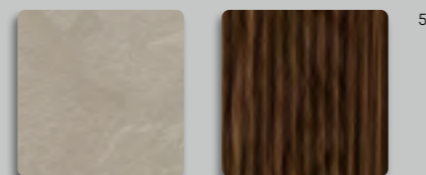
U12000 XMVO Volcanic Black
F79934 XMVO Ferro Black



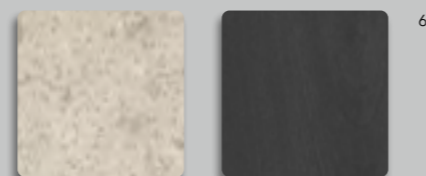
U12290 XMVO Anthracite Grey
S62025 XMVO Carniglia



U16065 XMVO Swan
R37017 XMRT Salisbury Elm Grey



S64012 XMVO Tibet
R30157 XMRT Caletta



S68056 XMVO Jupiter Sand
R34032 XMRT Portland Ash Black

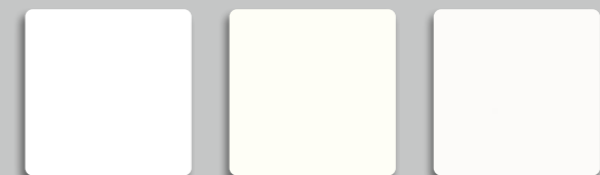


S68057 XMVO Jupiter Moon
U12000 XMRT Volcanic Black

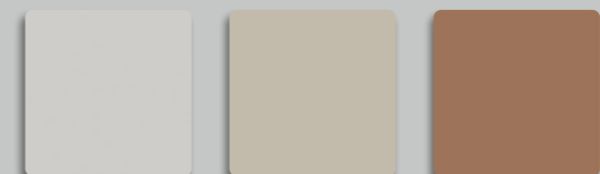
AW AX

XPLUS DUROPAL XTREME PLUS

Significantly more scratch-resistant than comparable matt surfaces, the supermatt Duropol XTreme plus with its outstanding anti-fingerprint effect and easy-to-clean surface withstands the demanding requirements of everyday life – even on horizontal, heavily used surfaces and edges.



U11027 XPSM Icy White
U11026 XPSM Crystal White
U11102 XPSM Chalk



U12188 XPSM Light Grey
U12168 XPSM Cashmere
U16068 XPSM Hazel



U12115 XPSM Platinum Grey
U12044 XPSM Dolphin Grey
U18043 XPSM Poseidon



U18042 XPSM Blue Shadow
U16001 XPSM Sand Greige
U18004 XPSM Dark Blue



U12290 XPSM Anthracite Grey
U12257 XPSM Graphite
U18074 XPSM Atlantic
U19024 XPSM Reed Green



U12986 XPSM Grey
U16058 XPSM Be rooted!
U18006 XPSM Skagerrak
U19027 XPSM Herb



U12233 XPSM Metallic Black
U12000 XPSM Volcanic Black
U18501 XPSM Fjord
U19008 XPSM Labrador

BA BB BC BD

SOLIDX DUROPAL SOLIDCOLOR XTREME

Duropol SolidColor XTreme combines the high quality properties of Duropol XTreme with a decor-identical through-coloured core for a virtually seamless look and monochrome design.



U12011 XMSM Vulcano

AY AZ

SERVICE

ADVICE

You are welcome to contact our specialists directly if you have any questions related to our products being used in the door sector, or any other applications. Please send us an email, and we will contact you in person as soon as we can!

sales@pfleiderer.com



Stock programme

Decor Reference	Coordinates	Surface texture Design Collection	Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	HPL for Doors 2,150 x 1,300 x 0,8 mm * other formats from stock * SolidColor	Duropal HPL 4,100 x 1,300 x 0,8 mm	Duropal HPL 2,800 x 2,070 x 0,8 mm	Duropal XTreme (XMSM) Duropal XTreme Touch (XMRT/XMVO) Duropal XTreme plus (XPSM) 4,100 x 1,300 x 0,8 mm	Duropal SolidColor XTreme (XMSM) Duropal SolidColor 4,100 x 1,300 x 0,8 mm	Duropal SolidColor 2,800 x 2,070 x 0,8 mm	DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm	DecoBoard P2 3,200 x 2,100 mm * auch in 4,100 x 2,100 mm
R50030	Spain Olive Light	AD5	FL	0.4				FL	FL	FL					
R50094	Nordic Teak	AG2	NW	0.58				NW	NW	NW					
R50095	Laos Teak	AL1	NW	0.21				NW	NW	NW					
R55001	Navarra Pine	AE2	DU	0.74				DU	DU	DU					
R55004	Ponderosa Pine	AK6	DU	0.27				DU	DU	DU					
R55006	Fano Pine White	AE6	DU	0.56				DU	DU	DU					
R55011	Anderson Pine White	AE1	DU	0.76				DU	DU	DU			DU - 19		
R55064	Jerusalem Pine	AE4	FL	0.51				FL	FL	FL			FL - 19		
R55072	Willow White	AE3	FL	0.64				FL	FL	FL					
R55087	Valetta Pine	AL3	DU	0.11				DU	DU	DU					
R55089	Oregon Pine	AK5	DU	0.43				DU	DU	DU					
F70002	Cava Beige		SD	0.47	S3005-Y20R	•				SD					
F70008	Metallic Toffee		SD	0.14	S7010-Y30R	•				SD					
F70014	Anthracite Metallic		SD	0.14	S6502-B	•				SD					
F70015	Grey Metallic		SD	0.48	S3000-N	•				SD			SD - 19		
F76001	Loftec	AR6	CA/CE	0.21				CA	CA	CE			CE - 19		
F76023	Brushed Aluminium		VV	0.39		•			VV	VV ²					
F76044	Bellato Grey	AR1	CA/CE	0.46				CA	CA	CE					
F76110	Kito Bronze	AQ3	SD	0.25		•		SD	SD	SD ²					
F76111	Kito Steel	AQ6	SD	0.11		•		SD	SD	SD ²					
F76112	Inox Grey	AP2	SE/SH	0.42		•		SE	SE						
F76113	Metex Silver	AQ5	SD	0.25		•		SD	SD	SD ²					
F76141	Alux Black	AQ6	SE/SH	0.08		•		SE	SE						
F76142	Terracotta	AR5	CA/CE	0.17				CA, XMVO	CA	CE	XMVO				
F76146	Terrazzo Bronze	AQ4	CA/CE	0.1		•		CA, XMVO	CA	CE ²	XMVO				
F76158	Alux Gold	AP3	SE/SH	0.39		•		SE	SE						
F76159	Alux Caviar	AP4	SE/SH	0.21		•		SE	SE						
F76160	Alux Champagne	AQ3	SE/SH	0.35		•		SE	SE						
F76171	Alux Violet	AQ4	SE/SH	0.25		•		SE	SE						
F76172	Alux Rosé	AQ2	SE/SH	0.42		•		SE	SE						
F76183	Dark Blue Alux	AP5	SE/SH	0.15		•		SE	SE						
F76184	Silver Mesh	AP1	SD	0.18		•		SD	SD	SD ²					
F76185	Bronze Mesh	AQ2	SD	0.18		•		SD	SD	SD ²					
F76186	Dark Green Alux	AQ5	SE/SH	0.17		•		SE	SE						
F79028	Bronze Piquée	AQ1	SD	0.18		•		SD	SD	SD ²					
F79030	Diva	AQ1	SD	0.63		•		SD	SD	SD ²					
F79031	Jungle blue	AR3	SD	0.73		•		SD	SD	SD					
F79934	Ferro Black	AP6	CA/CE	0.07		•		CA, XMVO	CA	CE	XMVO				
S60036	Classic Concrete	AR4	CA/CE	0.42		•		CA	CA	CE					
S62025	Corniglia	AX3		0.25				XMVO			XMVO				
S63009	Carrara Marble		SM	0.64				SM	SM	SM					
S63044	Caviar Black		SM	0.09				SM	SM	SM					
S63045	India White		SM	0.76				SM	SM	SM					
S63059	Larsos Marble		CA/CE	0.55				CA	CA	CE					
S63063	Botticino		CA/CE	0.46				CA	CA	CE					
S63066	Caviar Silver		SM	0.1		•		SM	SM	SM					
S63067	Caviar Gold		SM	0.11		•		SM	SM	SM					
S63068	Caviar Green		SM	0.12				SM	SM	SM					
S63070	Lugano Marble		CA/CE	0.34				CA	CA	CE					
S63077	Shiyan		CA/CE	0.35				CA	CA	CE					
S64012	Tibet	AW5		0.43				XMVO			XMVO				
S68036	Cento	AR2	CA/CE	0.47				CA	CA	CE					
S68055	Dumont		SD	0.44				SD	SD	SD					
S68056	Jupiter Sand	AW6	CA/CE	0.5		•		CA, XMVO	CA	CE	XMVO				
S68057	Jupiter Moon	AW7	CA/CE	0.31		•		CA, XMVO	CA	CE	XMVO				
M80000	Alu 1, Stainless Steel Effect		HG	0.76	S3010-G					SM	HG				
M80001	Alu 2, Nickel Effect		HG	0.53	S4005-G50Y					SM	HG				

¹ 2,150 x 915 / 950 / 1,050 x 0,8 mm
2,350 x 950 / 1,300 x 0,8 mm
3,050 x 1,300 x 0,8 mm (not in SolidColor)

² HPL: 2,800 x 2,070 x 0,8 mm
- without overlay, vertical use only

QUALITY

METICULOUSNESS AS A PRINCIPLE: MADE IN GERMANY

Pfleiderer is addressing the challenge of manufacturing top-quality wood-based materials with its traditional meticulous approach to doing business. With integrated quality, environmental, energy and safety management systems, a corporate culture that is based on its values and independent certification audits along the entire value creation chain. With environmental management systems that are certified according to ISO EN 14001 and ISO 50001, certifications according to FSC® (license code: FSC® C011773) and PEFC (license code: PEFC/04-32-0828), and also as a member of Qualitätsgemeinschaft Holzwerkstoffe, the German association of high-quality wood-based material manufacturers, we illustrate how much we value transparency for our customers and partners.

MADE IN GERMANY

PIONEERING DETERMINATION A BRAND WITH TRADITION

Pfleiderer sets new standards when it comes to high-quality engineered wood materials with a particular focus on Decorative products for furniture and interior design, exterior uses and proven structural wood construction solutions. Over 125 years of experience with the renewable wood material and a corporate philosophy that focuses strictly on sustainability make us the first choice for all trades, retailers, architects and planners who are looking for reliable solutions with groundbreaking added functional values to realise their ideas. As a German Standards "Brand of the Century" company, our standards and our commitment to quality and customer-orientation are particularly important to us.





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MADE IN GERMANY

Good to know: the Pfleiderer quality promise.

Pfleiderer wood-based panels stand for quality without compromise. We use sustainable raw materials and state-of-the-art production processes and we are fully committed to our site in Germany. For more information, visit **quality.pfleiderer.com**.

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